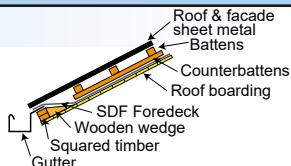


# Installation instructions SDF system

*The roof must have a minimum pitch of 14°.*

## Step 1:

SDF Foredeck apply and lead over ridge.



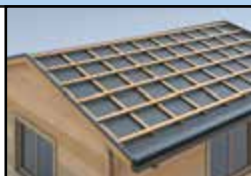
## Step 2:

Installation of the SAREI gutter system. Instructions at [video.sarei.de](http://video.sarei.de).



## Step 3:

Apply wooden battens. Maximum batten spacing 400 x 400 mm.



## Step 4:

Installation of the connection profiles on ridge.



## Step 5:

Laying on the first row plates starting at the eaves. Use at least 5 pieces of roof and facade construction screws. In the overlap area of the plates must be glued sealing tape.



## Step 6:

Installation of the box gutter with spenglers screws. The fastening of the ridge flashing is carried out with roof and facade construction screws directly through the connection profile and mandatory through the Triangular tip of the roof panel. Pre-drilling is required.



## Recommendation:

For a clean finish, use the drip edge end cap.

