

Aluminum - valuable properties:



protect & preserve



rustproof for life



recyclable



low weight



maintenance free & functional



stable in value



easy to edit



non-flammable

make it easy...



Processing Instructions:

Connection:

- 30-50 mm overlap
- Bonding (acrylic resin, metal glue)
- Aluminum rivets

Fortification:

- Punch screws with gasket
- galvanized cardboard nails

Assembly with other metals

Compatibility	alu-nature	zinc	copper
alu-nature	OK	OK	X
zinc	OK	OK	X
copper	X	X	OK

Combination with other metals should be avoided!



Hints:

- Cutting = width of the profile before processing
- Any grinding marks that may occur in the metal are not functional errors!
- There is a risk of injury at the edges!
- Metals are electrically conductive!

Color notes (similar):

Alu-anthracite: RAL 7016, Alu-brown: RAL 8028, Alu-white: RAL 9010,
Alu-green: RAL 6005, Alu-brick red: RAL 8004, Alu-sepia brown: RAL 8014

Material thickness :

Roofing sheets / SDF / HuG / PP / gutters & pipes made of bare alu: 0,63 - 0,7 mm

Roofing sheets / SDF / HuG / PP / wall cover / gutters & pipes made of coloured alu: 0,7 - 0,8 mm

Zinc roofing sheets / gutters & pipes: 0,7 mm

Fireplace hoods made of stainless steel: 0,8 mm

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